

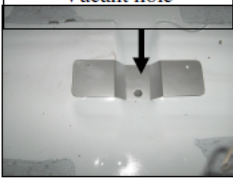
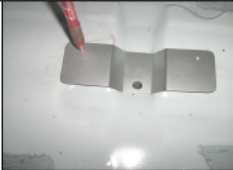



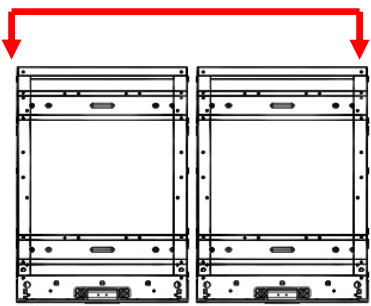
7 SEAT TOYOTA 200 SERIES WAGON 12/2007 ON

<p>ROLLER DRAWER INSTALLATION TO ADR 34/02 1045 Series: Vehicle specific instruction and drawing Optional Side Floor Kits are supplied separately.</p>
<p>NOTE: Do not elongate any holes Read and understand all instructions before proceeding Tub liner must be removed for correct fitment of side floors <i>Throughout these instructions *rear refers to *rear of vehicle *front refers to *front of vehicle.</i></p>
<p>INSTRUCTIONS ARE AVAILIABLE FROM ARB STOCKISTS.</p> <p>SECTION 1:- FRAME PREPERATION.....General Instructions- Supplied In Drawer Module SECTION 2:- VEHICLE SPECIFIC INSTALLATION.....This Instruction SECTION 3:- REASSEMBLY.....General Instructions- Supplied In Drawer Module SECTION 4:- OPTIONAL STACKER DRAWER.....General Instructions- Supplied In Drawer Module SECTION 5:- CUSTOM & INDIVIDUAL FIT.....General Instructions- Supplied In Drawer Module</p>

2) VEHICLE SPECIFIC INSTALLATION:

<p>– Ensure you have completed General Instructions Section One – Frame preparation before following this vehicle specific instruction.</p> <p>The General instructions are supplied with the Outback Solutions Drawer Modules and are also available from your ARB stockist.</p>	
<p>2.1/- Remove third row seats. Remove third row seats from vehicle. Four bolts per seat.</p>	
<p>2.2/- Return 6 bolts to vacant holes leaving two exposed, 1018mm apart and 250mm in from the rear plastic trim edge.</p>	
<p>2.3/- Prise off two plastic cups and unbolt third row seat lock down bars from forward position only. Return inner bolts to holes leaving two exposed holes 592mm apart and 720mm in from the rear plastic trim edge.</p>	
<p>2.4/- Cut a flap in floor matt around the vacant holes to accept the plastic spacer blocks.</p>	
<p>VEHICLE PREPARATION 200 SERIES LANDCRUISER <u>GX</u> ONLY:</p>	
<p>LOCATING THREADED NUTS UNDER VEHICLE FLOOR PAN: ^ Remove *rear floor mat protector strip and floor mat from *rear of vehicle. ^ Locate two vacant holes covered with transparent tape on *rear left hand and *rear right hand sides of vehicle floor pan. ^ Place “L” shaped drill template over two vacant holes</p>	<p style="text-align: center;">Vacant holes</p>
<p>^ Hold ‘L’ shaped drill template in place over the two vacant holes at *rear of vehicle, mark through 3mm hole in drill template with lead pencil on *rear left hand side- reverse for *rear right hand side. Remove drill template. ^ Using a centre punch <u>lightly</u> punch centre of pencil mark holes ^ Using an electric or battery drill and 3mm drill bit with only 30mm of drill bit protruding out of drill chuck <u>carefully</u> drill through the two (2) marked holes</p>	<p style="text-align: center;">Left hand side shown</p>

Vehicle Specific Instructions

<p>^ Locate single vacant hole covered with rubber plug in valley of floor pan on *front left hand & *front right hand sides of vehicle floor pan. ^ Place centre hole in “butterfly” shaped drill template over vacant hole in vehicle</p> <p>Note: Two (2) 3mm holes in template <u>must</u> face *front of vehicle</p>	<p>Vacant hole</p> 
<p>^ Hold drill template in place over vacant hole; mark through 3mm *front left hand <u>outside</u> hole in drill template with lead pencil- remove drill template, place over right hand hole and mark *front right hand <u>outside</u> hole on right hand side. ^ Using a centre punch <u>lightly</u> punch centre of marked holes ^ Using an electric or battery operated drill and 3mm drill bit with only 30mm of drill bit protruding out of drill chuck <u>carefully</u> drill through the two (2) *rear and two (2) *front marked holes</p>	<p>Front left hand outside hole shown</p> 
<p>^ Using a 16mm countersink drill bit <u>carefully</u> countersink the four (4) 3mm holes to enlarge and clean out holes to expose threaded nuts underneath floor pan- to do this use drill on slow speed and quickly start, stop, start, stop drill until hole is enlarged and cleaned out to expose 10mm threaded nuts under floor pan</p>	<p>Clean out all 4 holes</p> 
<p>2.5/- With an assistant, carefully lift the assembled frame into the vehicle taking care not to scratch the vehicle. Ensure the frame is oriented so the drawers will be accessible from the rear of the vehicle and the mount rails are over the exposed holes.</p>	
<p>2.6/- If fitting the optional side floor for drawer modules, attach front floor support wing brackets now.</p> <p>Bolt the two brackets onto front outer corners of drawer frame by removing and reusing the existing two top outside 8mm hexagon head bolts, spring and flat washers from the front of drawer frame.</p>	
<p> Skip this step if not fitting optional drawer side floor.</p>	

Vehicle Specific Instructions

2.7/-Side bracket installation:

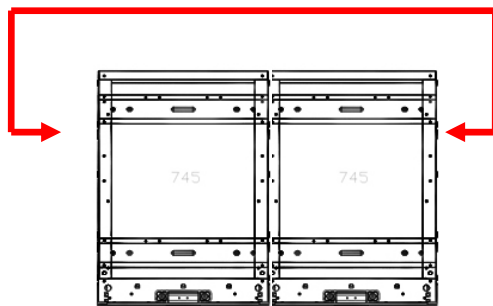
Bolt side brackets onto outsides of bearing channels using four (4) 6mm x 20mm hexagon head bolts.

Drawer with Fixed Floor Modules:

Loosely fasten two of the 6mm bolts into the two captive nuts inserted in outsides sides of bearing channels, slip the two top holes in side bracket over bolt heads, from inside of bearing channels fasten bottom of side bracket into the two captive nuts in bracket.

Drawer with Roller Floor Modules:

From inside of bearing channels fasten top and bottom of side bracket into the four captive nuts in bracket



2.5/-Side Fill Panel fixing position:

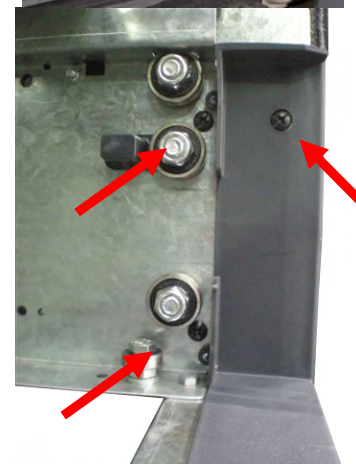
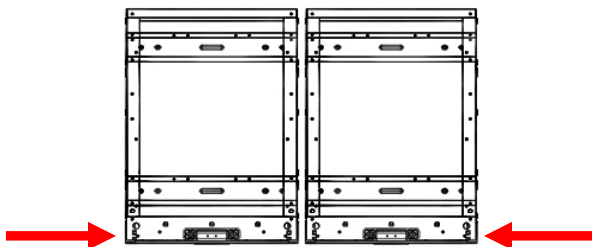
Position side fill panel onto outside of bearing channels by pushing/positioning side panels in from **front** of vehicle this allows carpet to fold back neatly against interior trim of vehicle.

Side Fill Panel fastening:

Fasten Side Fill Panel to outside of bearing channel using three (3) 6mm x 20mm black round head set screws.

First fasten through **top** hole in plastic fascia panel into captive nut in Side Fill Panel.

Second, fasten through holes in outside bearing channel located **top** and **bottom** of front bearings.



Vehicle Specific Instructions

2.6/-Side Floor installation:

Using a 4mm hexagon head Allen key....

First fasten fixed floor section of floor onto Front Wing Panel and Side Bracket using four (4) black countersunk set screws.

Second clip the **front** locator clips on the underside of the removable floor section into slots in side bracket, fasten **rear** end down using latch.



2.7/- Positioning in vehicle – Center Left to right.

If fitting an optional Side Floor, maneuver assembly to ensure the gap between side floor and vehicle walls is equal on both sides- this centers the frame in the vehicle.

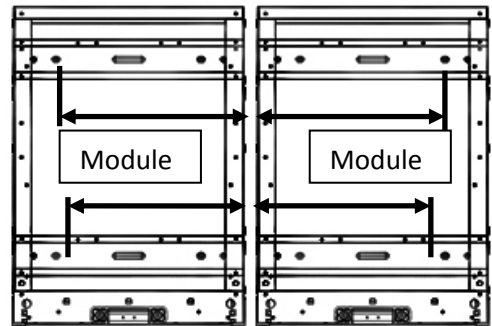
If **NOT** fitting an optional Side Floor, position the assembly central in the vehicle. Confirm for equal measurements on each side between the assembly and vehicle body.

2.8/- Positioning frame in vehicle – Front to rear.

If fitting an optional **Extension Floor**, maneuver assembly to ensure the gap between side floor and rear of vehicle equal on both sides and there is sufficient freedom for the removable top panels to be released and removed and the mount rails are over the exposed holes.

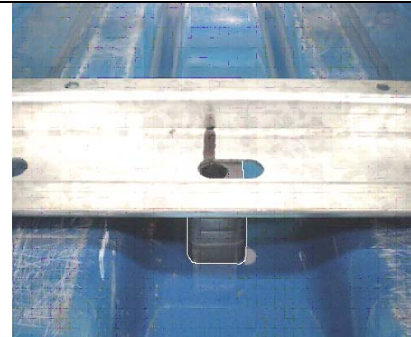
2.9/- Locate the four points marked on the mount rails in step 1.6 on the centre bearing channel (Figure “F” & “G” in the diagram).

These are the points over exposed holes for retaining bolts.



2.10/- Locate the four spacers assembled in step 1.9.

Position the **four** spacer blocks under the mount rails and line up with the exposed hole in the floor and the mount rail. (Figure “F” & “G” in the diagram)



2.11/ **Note- vehicles with rear air condition require a modification to the webbing of the air duct.**

Remove sufficient web material to fit the spacer over the exposed hole. Do not cut into the duct.

Images with carpet removed for clarity.

Vehicle Specific Instructions



2.12/- Loosely bolt front mount rail down using 10mm X 60mm bolts, spring washers and 75mm X 40mm flat oblong washer and into front exposed holes.

Loosely bolt rear mount rails using 10mm X 50mm bolts, spring washers and 75mm X 40mm flat oblong washer and into front exposed holes. Original seat retaining bolts may be used if desired.



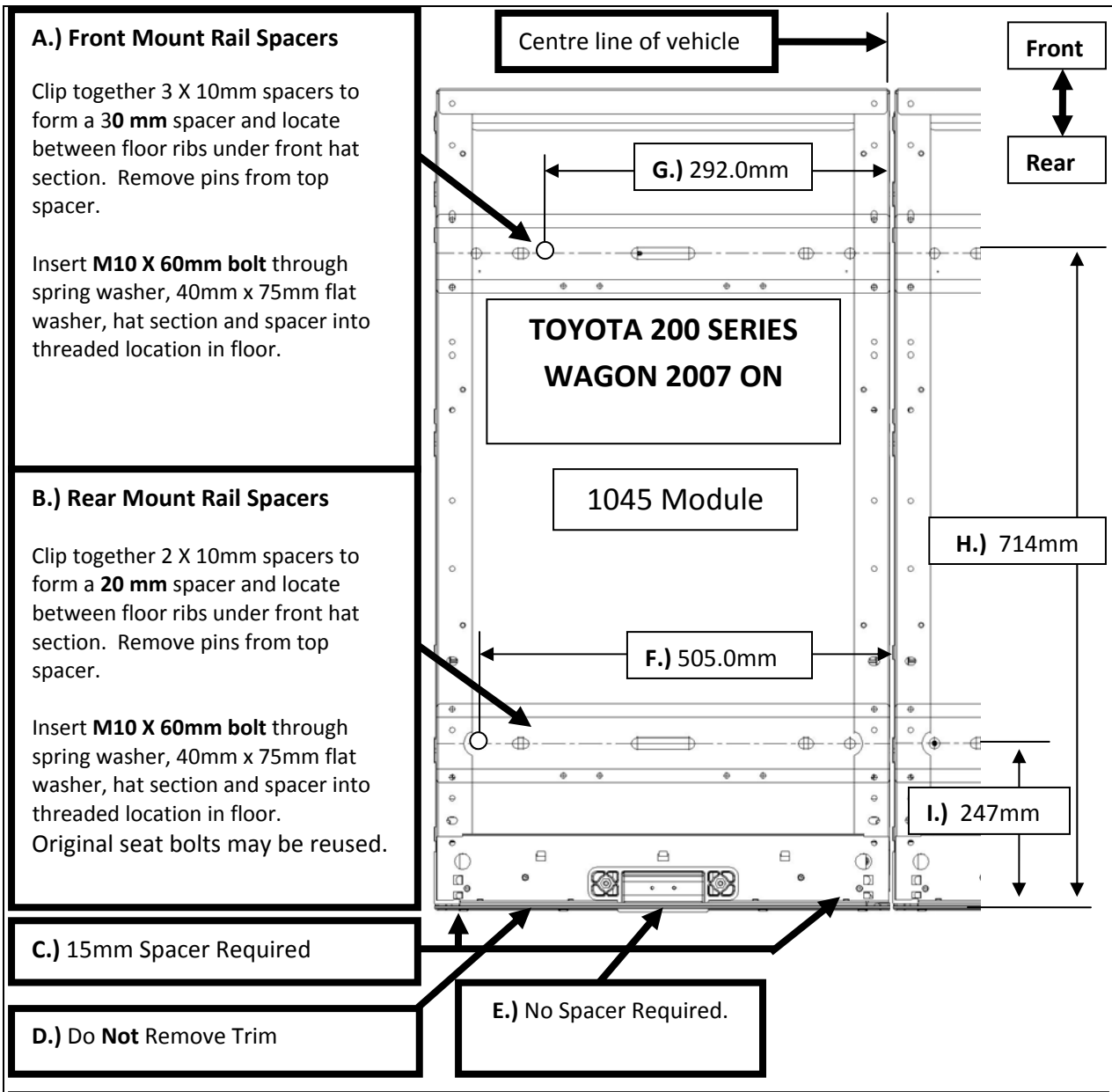
Inside Vehicle

2.13/- Once all four mounting bolts are loosely installed, tighten all mounting bolts.

2.15/- Return to General instructions step 3 to complete installation. The General instructions are supplied with the Outback Solutions Drawer Modules and are also available from your ARB stockist.

Vehicle Specific Instructions

Vehicle Specific Diagram



TOYOTA 200 SERIES WAGON 2007 ON			
A.)	<i>30mm Spacers</i>	F.)	<i>505.0 mm</i>
B.)	<i>20mm Spacers</i>	G.)	<i>292.0 mm</i>
C.)	<i>15mm Spacers</i>	H.)	<i>714 mm</i>
D.)	<i>Do Not Remove Trim</i>	I.)	<i>247 mm</i>
E.)	No Spacer Required.		