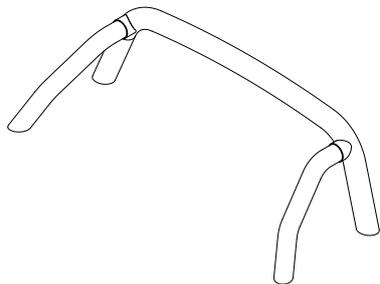




INSTALLATION INSTRUCTIONS (K428)
SPORTLID FOR TANGO
 Toyota Hilux D/C, 2015+

A X1 	B X1 	C X2 	D X2 Locator
E X2 M8 Slide Bolt	F X4 M8 Wing Nut	G X1 Latch Pin	H X12 M6 Button Hex with washers
I X2 415mm 300Nm	J X4 M10x40mm Button Hex	K X4 M10x25mm Washer	L X4 M10 Retainer Washer
M X4 M5x25mm Button Hex	N X6 M5x16mm Button Hex	O X10 M5x1.6mm Nylon washer	P X10 30x30mm channel Seal
Q X10 10mm OD Spacer	R X4 M5 Dome Nut	S X2 60x15mm Foam Blocks	T X2 Top C-Channels
U X1 Sportlid Badge	V X4 Foam weather seal	W X4 M10 Nylon Spacer	X

SPORTLID FOR TANGO
 can be fitted with the Proform **SPORTBAR**.



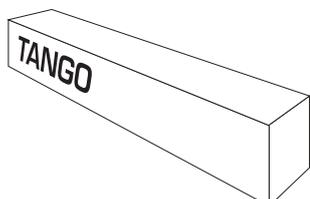
See steps 11 to 16 for fitting instructions.

SPORTLID FOR TANGO
 can be fitted with the Nissan OE Sportbar.



See steps 17 to 21 for fitting instructions.

Fit Toyota Hilux **TANGO**.

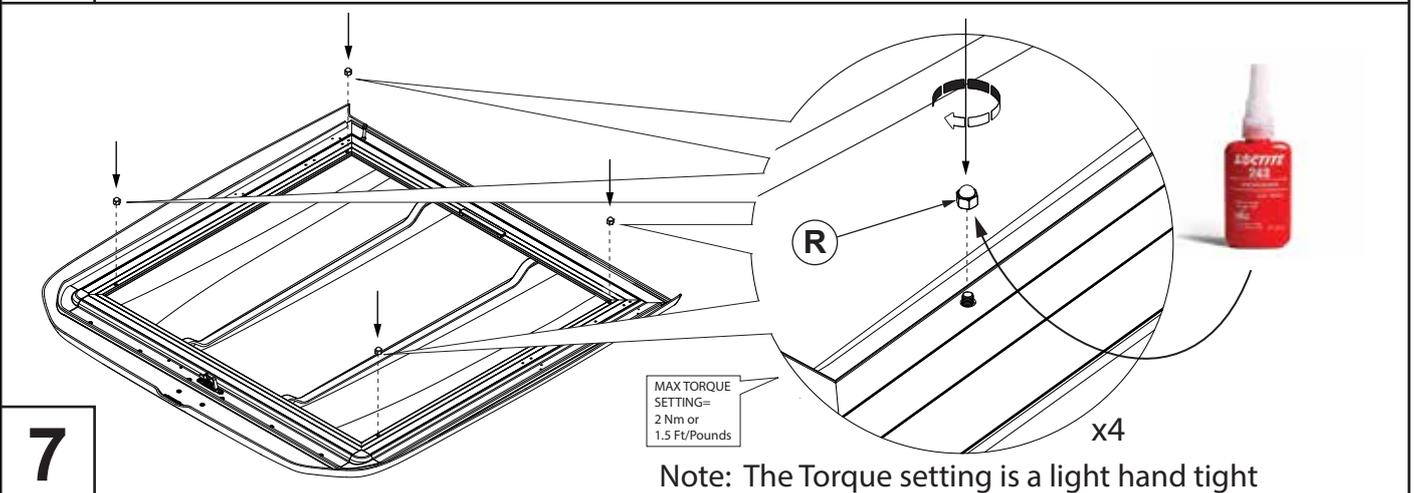
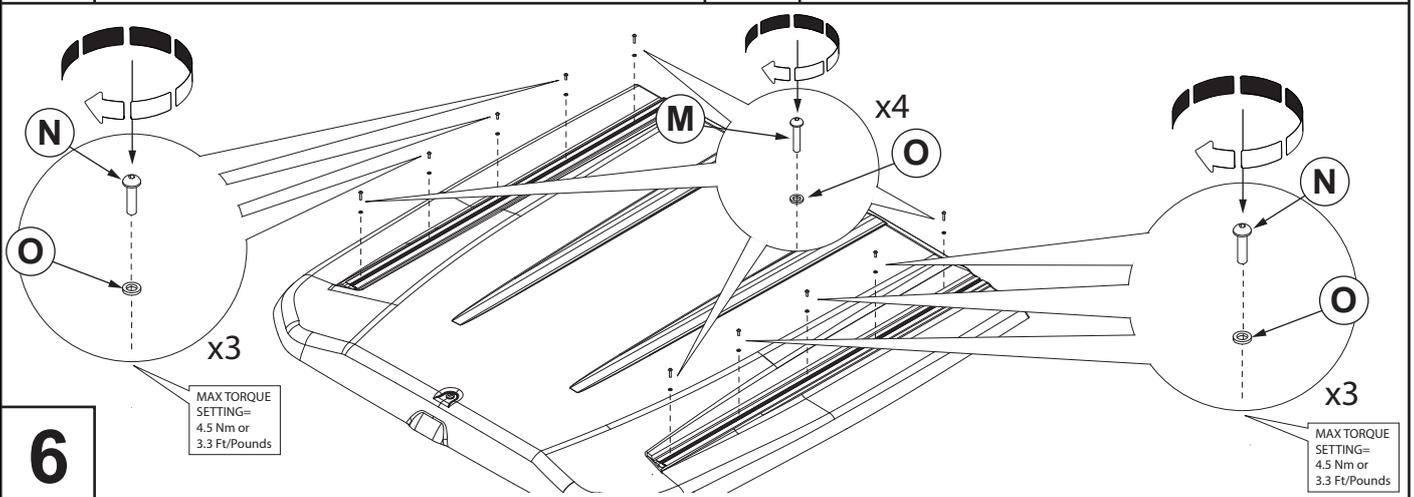
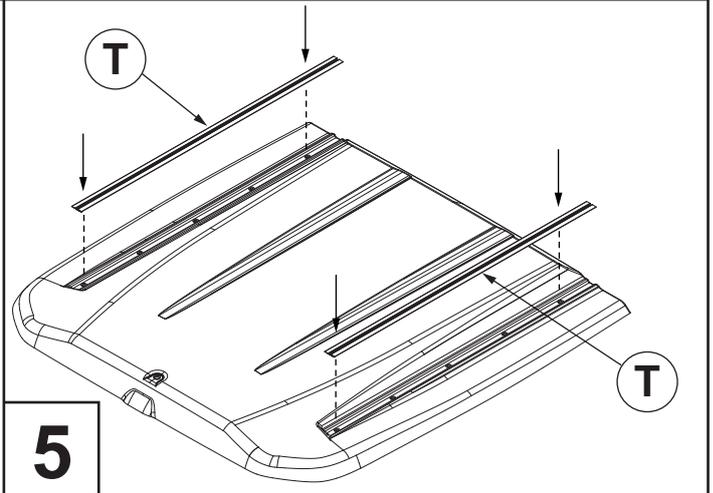
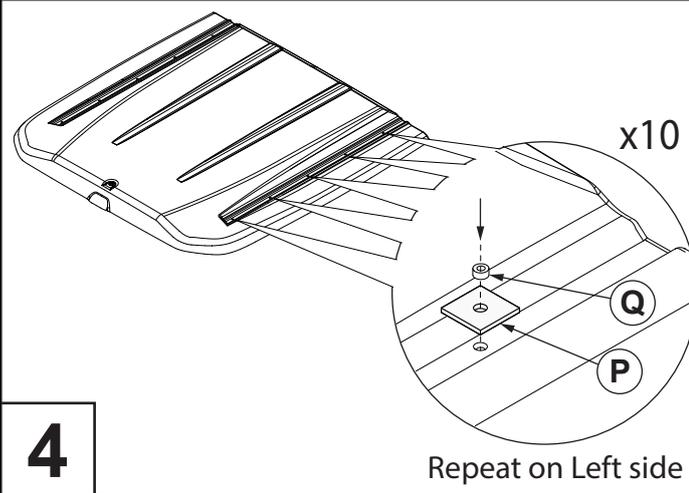
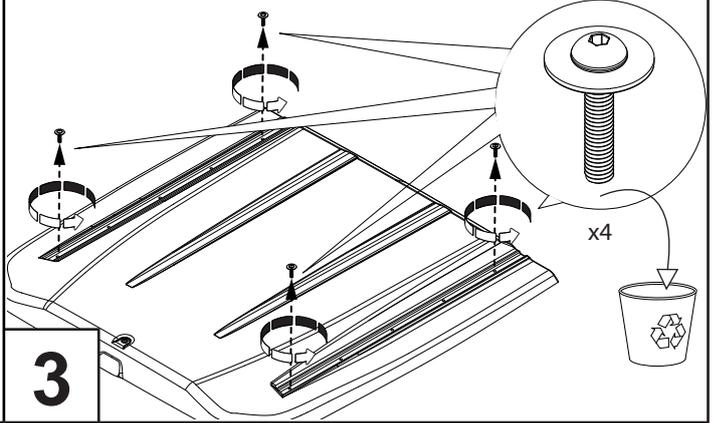
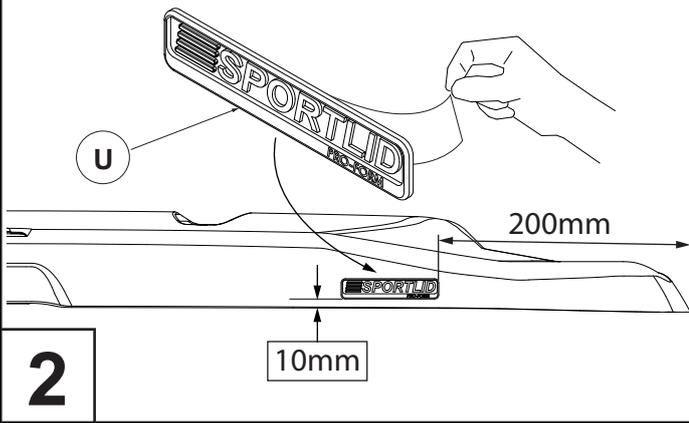


1

- See Fitting kit K421 to fit, supplied in **TANGO** box.
- IF a **BEDLINER** or **SPORTGUARD** is Prefitted please remove before fitment begins.
- When Refitting **BEDLINER** or **SPORTGUARD** refer to **TANGO** fitting kit K421 before refitment, additional trimming maybe needed.

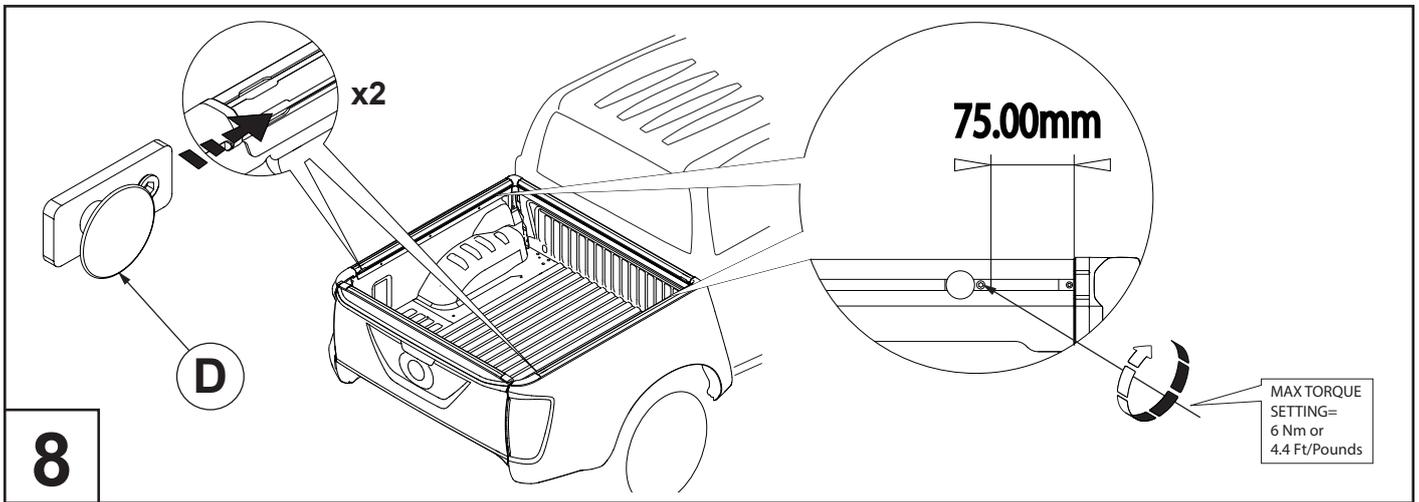
Fitting Kit Number	Manufacturer	Model Type	Year	Stockist	Cab Size	Product	Revision	Date	Page
K428	Toyota	Hilux	2015	General Use	DC	SLT	1	19/01/16	1 of 8

After Paint process is complete continue with Step 2

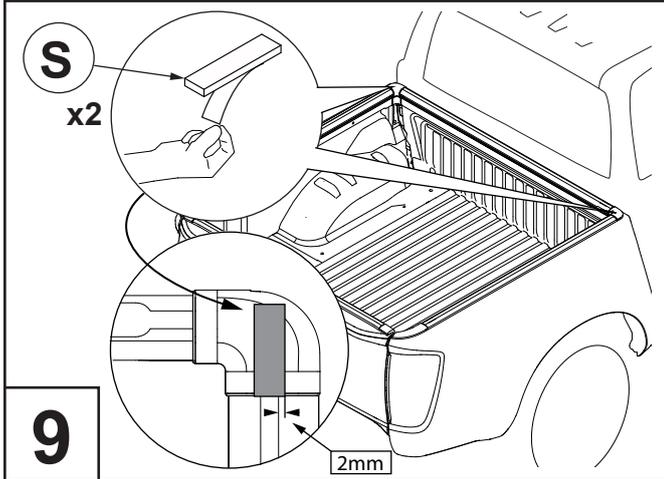


Note: The Torque setting is a light hand tight

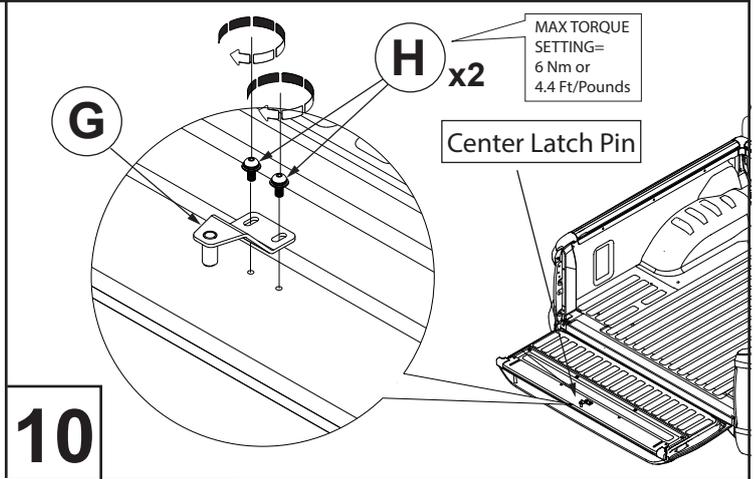
Fitting Kit Number	Manufacturer	Model Type	Year	Stockist	Cab Size	Product	Revision	Date	Page
K428	Toyota	Hilux	2015	General Use	DC	SLT	1	19/01/16	2 of 8



8



9



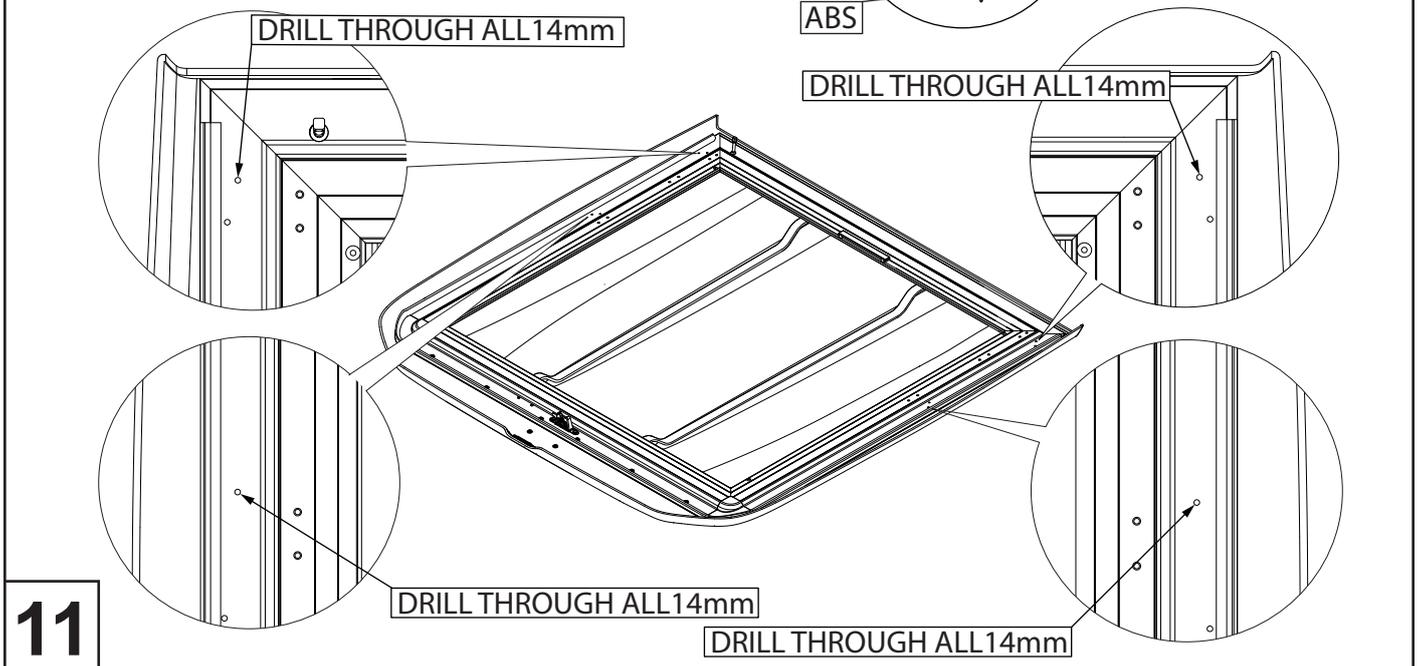
10

FITTING PROFORM SPORTBAR

SEE STEPS 11 TO 16

- **IMPORTANT** to take care and drill correct pictured holes

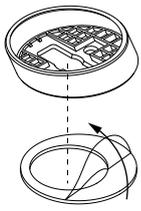
- Skip to STEP 28 when no **SPORTBAR** is being fitted.
- Skip to STEP 19 when Nissan OE Sportbar is being fitted.
- See fitting kit K313 to assemble **SPORTBAR**, follow assembly instructions till step 3 then refer to below steps 12 to 18.



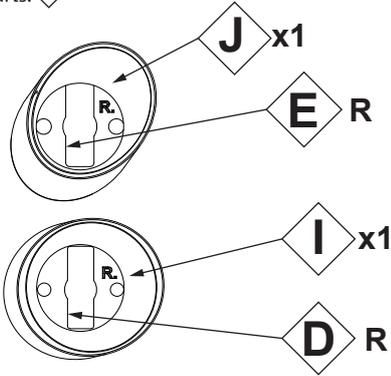
11

Fitting Kit Number	Manufacturer	Model Type	Year	Stockist	Cab Size	Product	Revision	Date	Page
K428	Toyota	Hilux	2015	General Use	DC	SLT	1	19/01/16	3 of 8

Refer to fitting kit K313 for parts. ◇



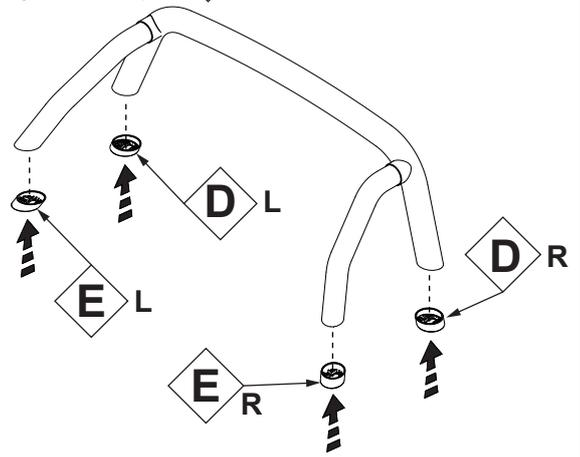
Remove Adhesive Cover



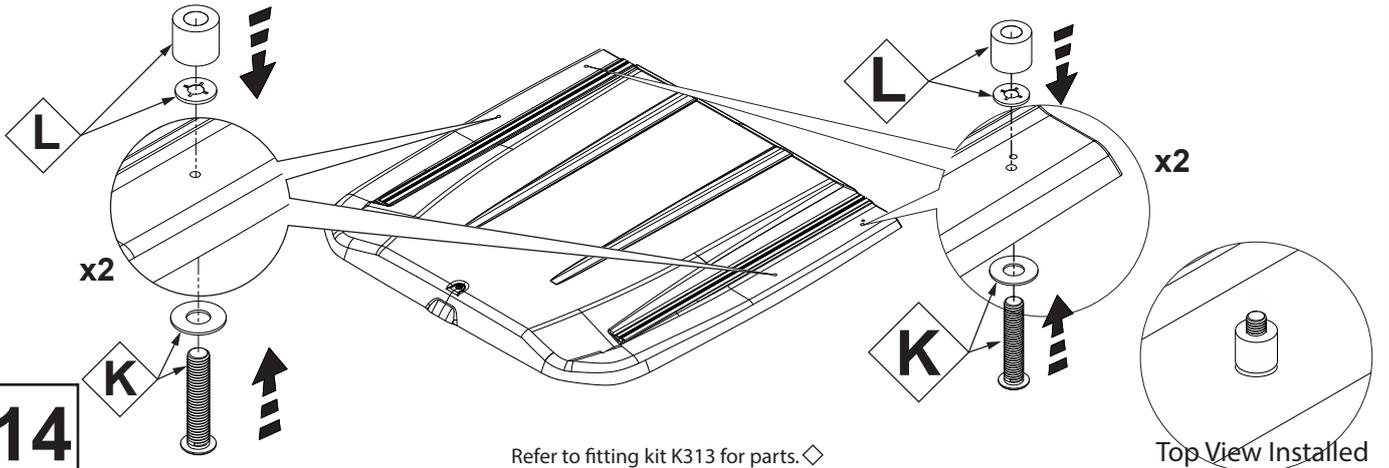
Position seals central with holes and slots exposed.
REPEAT FOR LEFT SIDE.

12

Refer to fitting kit K313 for parts. ◇



13

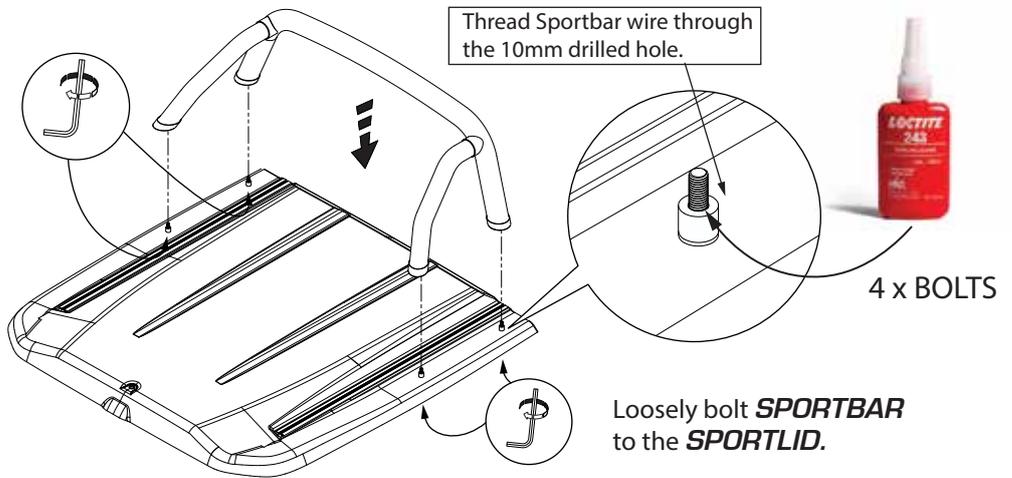


14

Refer to fitting kit K313 for parts. ◇

Top View Installed

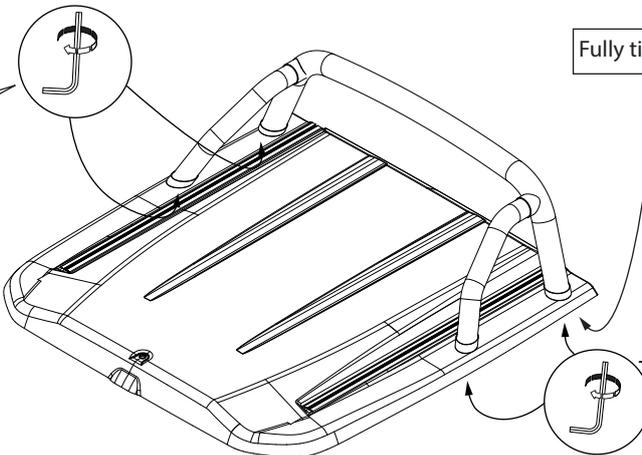
Loosely bolt **SPORTBAR** to the **SPORTLID**.



15

Loosely bolt **SPORTBAR** to the **SPORTLID**.

MAX TORQUE SETTING=
8 Nm or
5.9 Ft/Pounds



Fully tighten 4 bolts on **SPORTBAR**

MAX TORQUE SETTING=
8 Nm or
5.9 Ft/Pounds

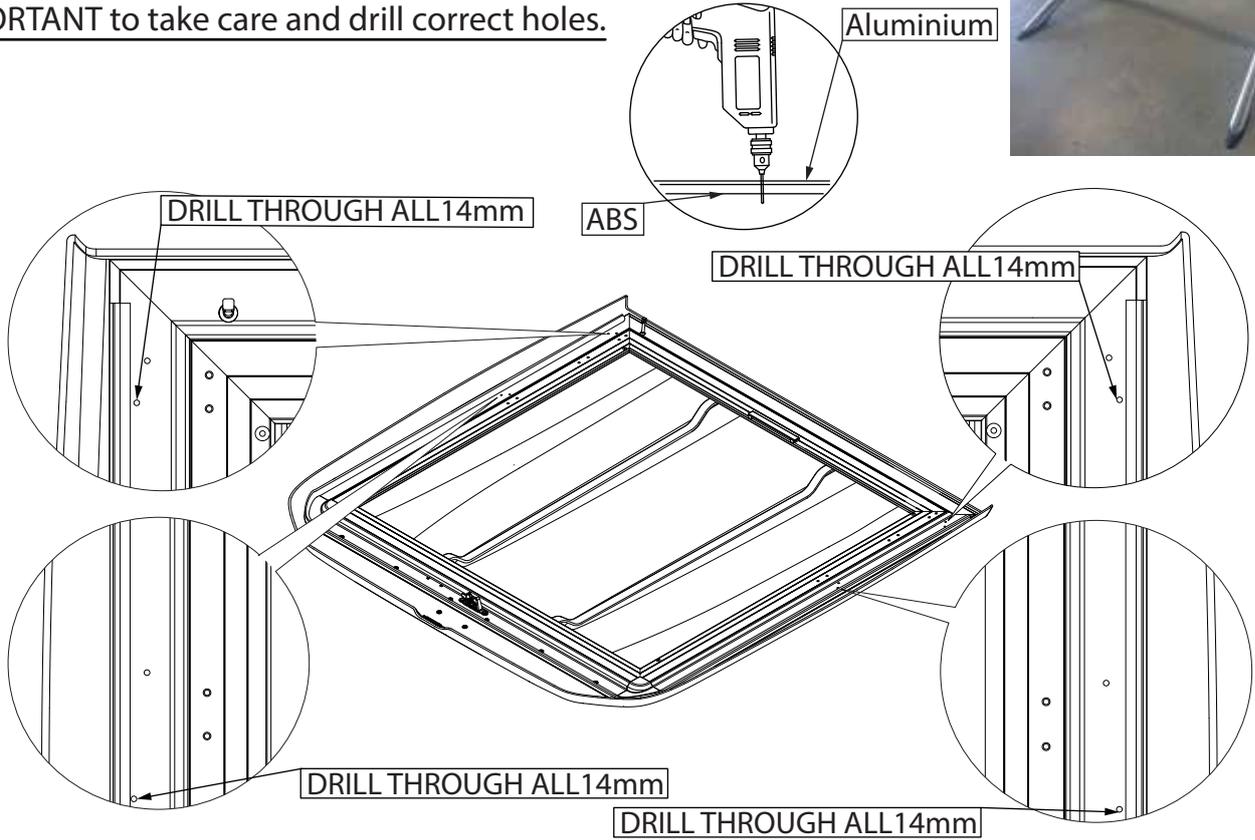
16

Fitting Kit Number	Manufacturer	Model Type	Year	Stockist	Cab Size	Product	Revision	Date	Page
K428	Toyota	Hilux	2015	General Use	DC	SLT	1	19/01/16	4 of 8

FITTING OE TOYOTA HILUX SPORTBAR

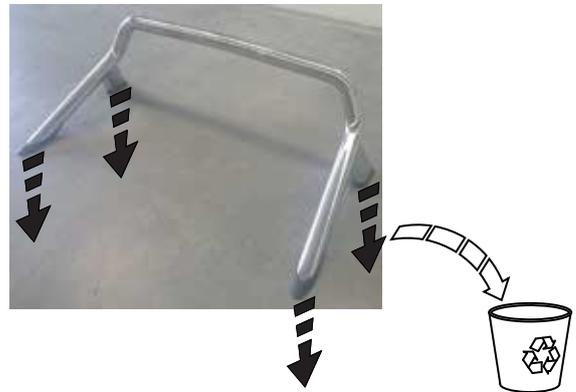
SEE STEPS 17 TO 21

- IMPORTANT to take care and drill correct holes.



17

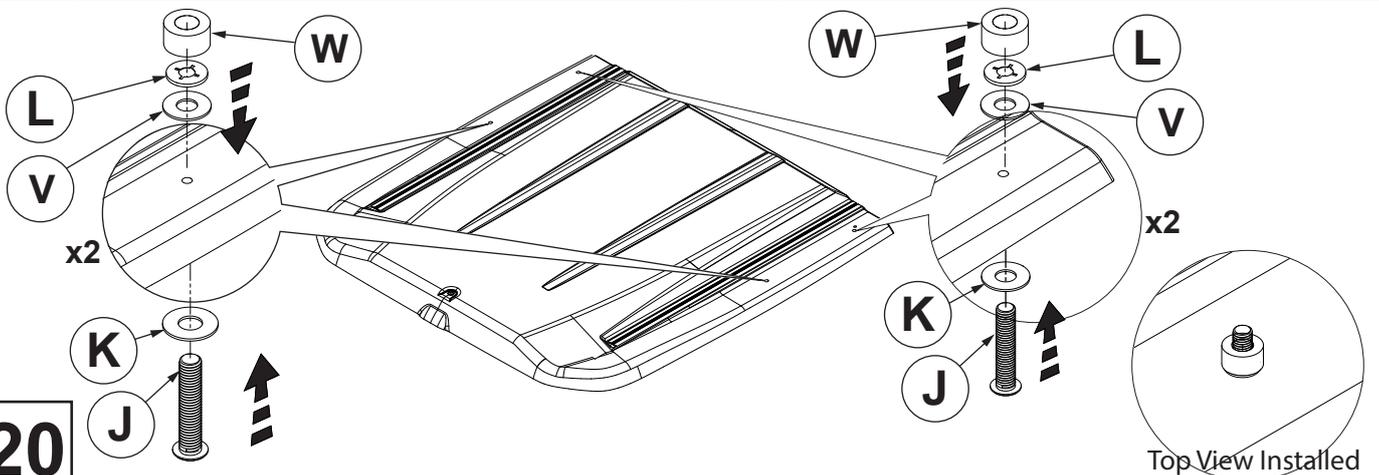
Detach OE Sportbar from vehicle.



18

19

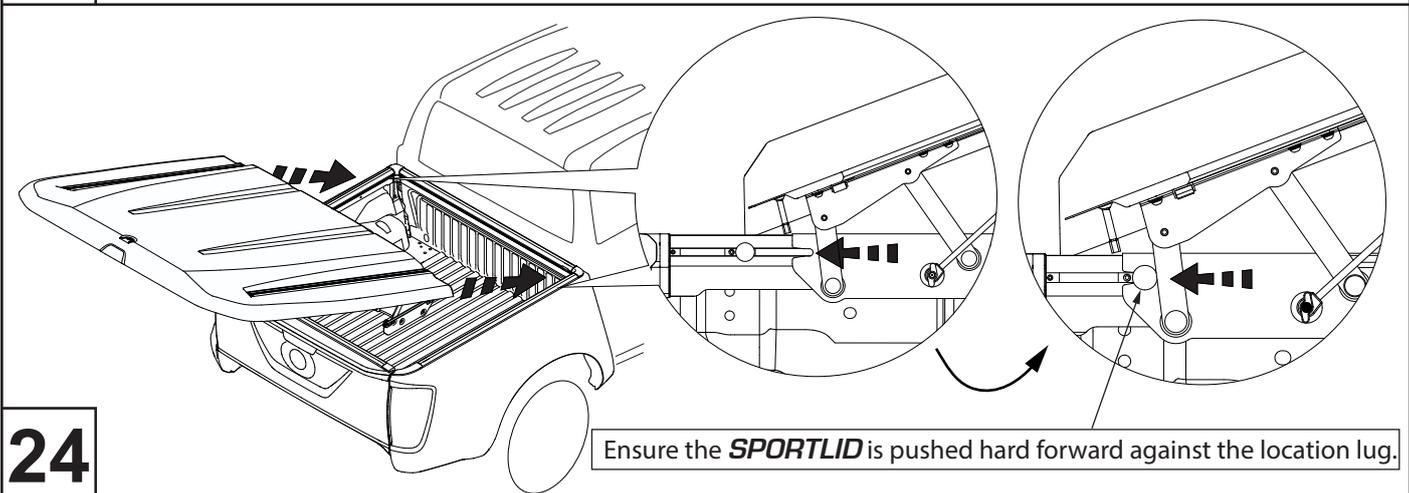
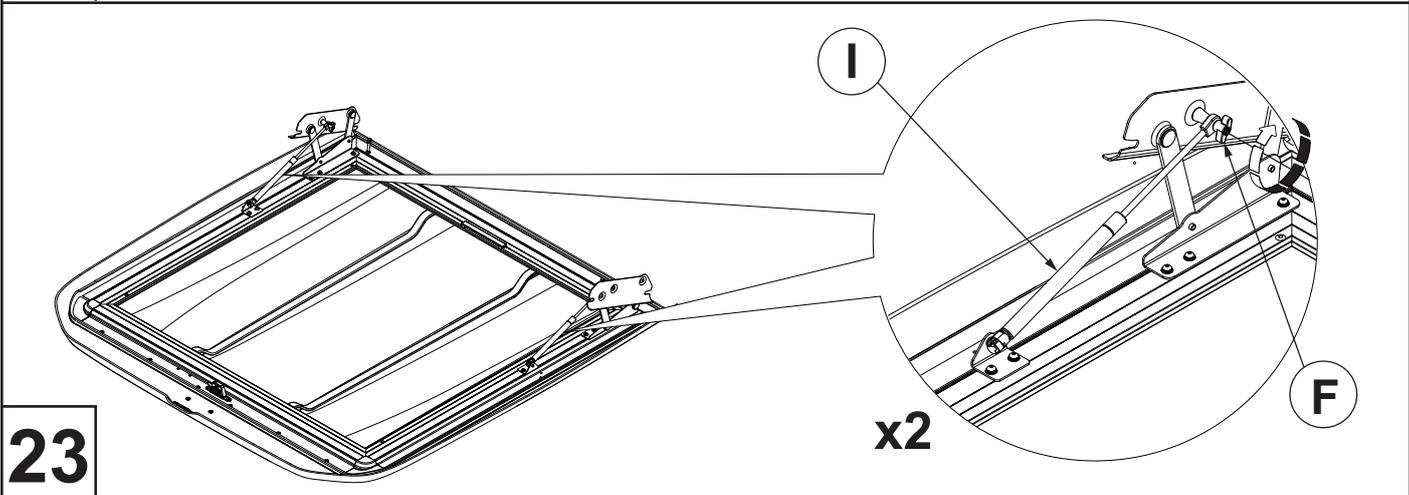
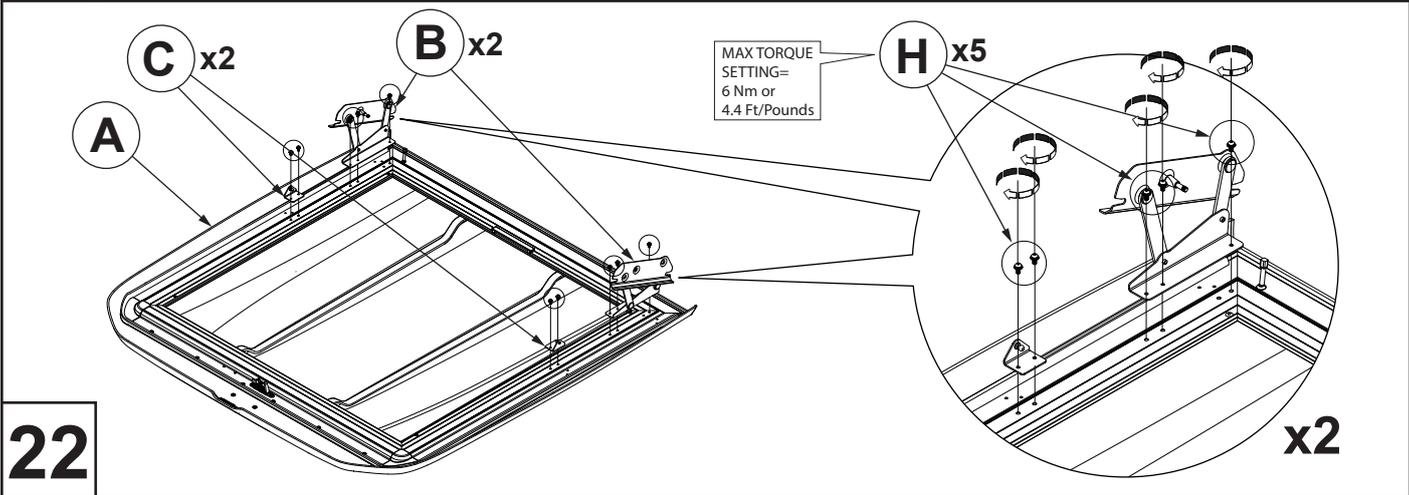
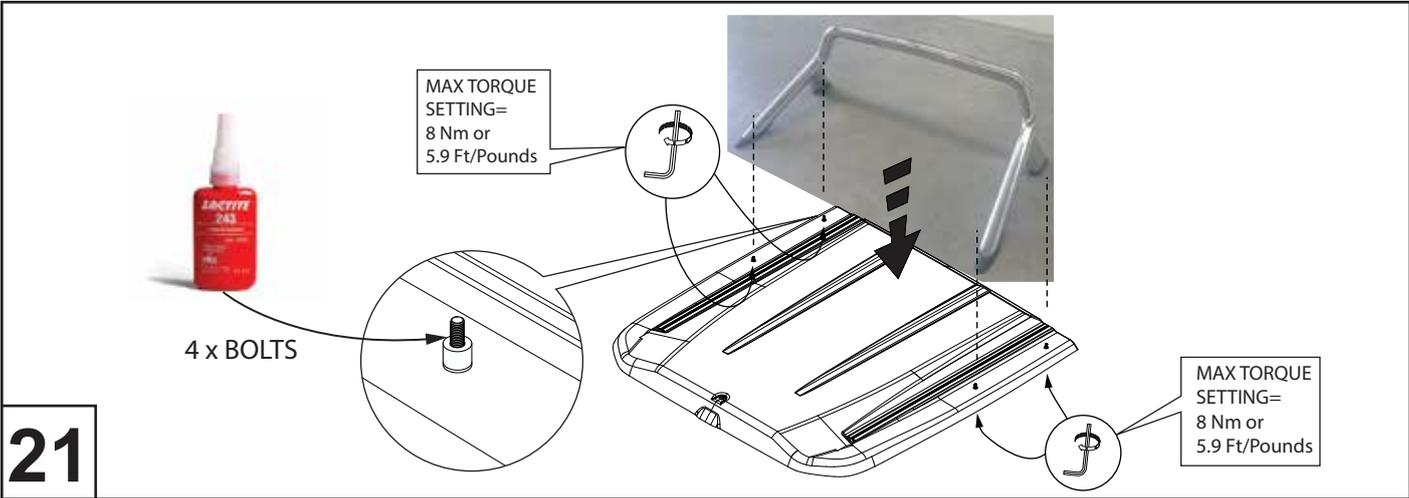
Remove and discard brackets and hardware



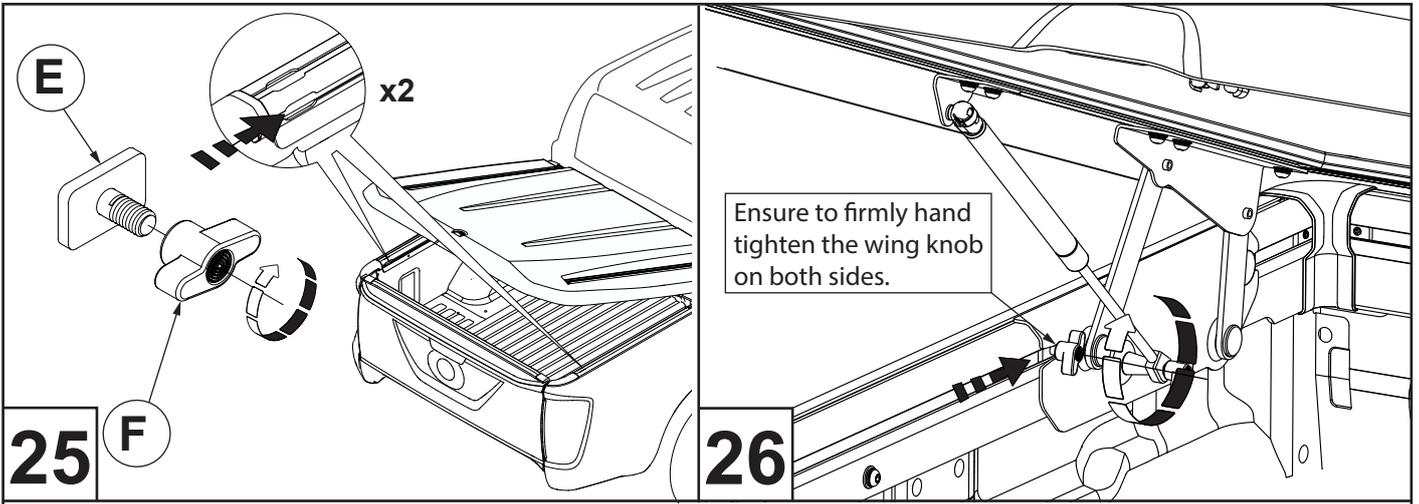
20

Top View Installed

Fitting Kit Number	Manufacturer	Model Type	Year	Stockist	Cab Size	Product	Revision	Date	Page
K428	Toyota	Hilux	2015	General Use	DC	SLT	1	19/01/16	5 of 8

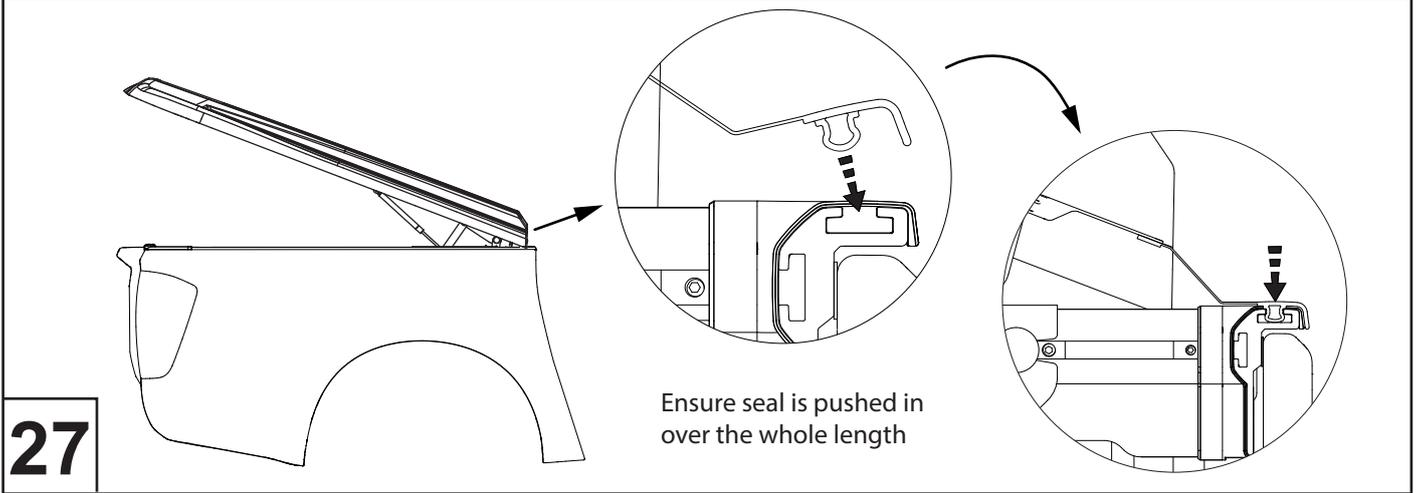


Fitting Kit Number	Manufacturer	Model Type	Year	Stockist	Cab Size	Product	Revision	Date	Page
K428	Toyota	Hilux	2015	General Use	DC	SLT	1	19/01/16	6 of 8

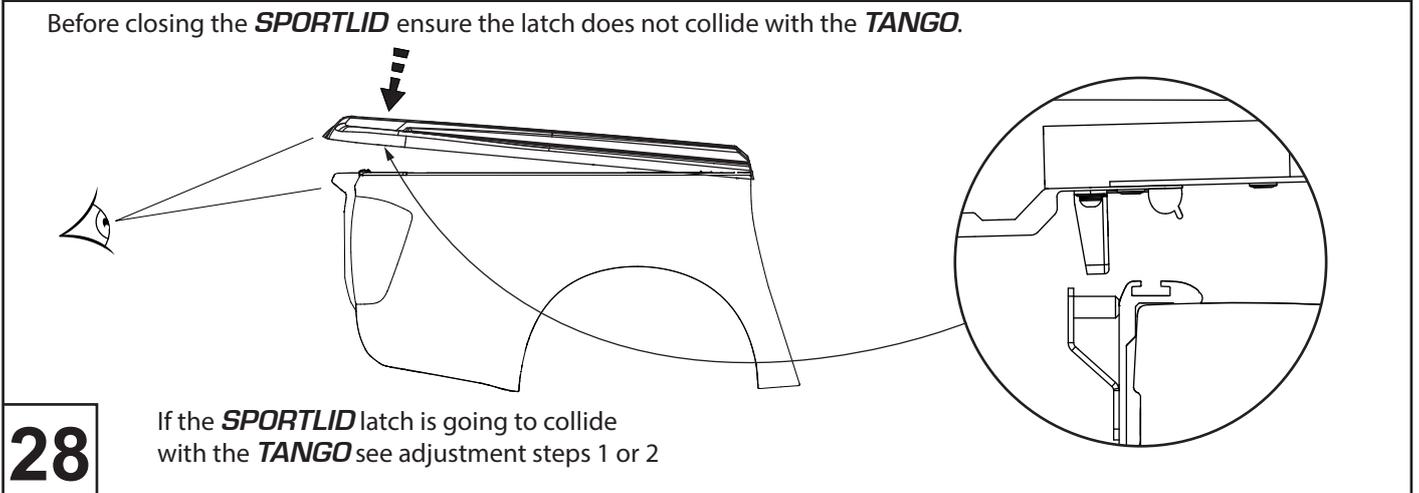


25

26



27

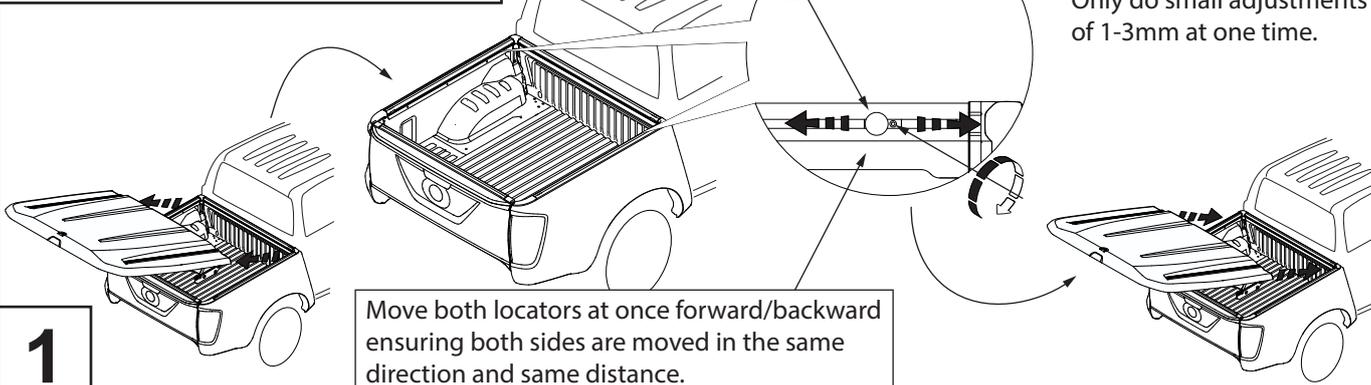


28

Fitting Kit Number	Manufacturer	Model Type	Year	Stockist	Cab Size	Product	Revision	Date	Page
K428	Toyota	Hilux	2015	General Use	DC	SLT	1	19/01/16	7 of 8

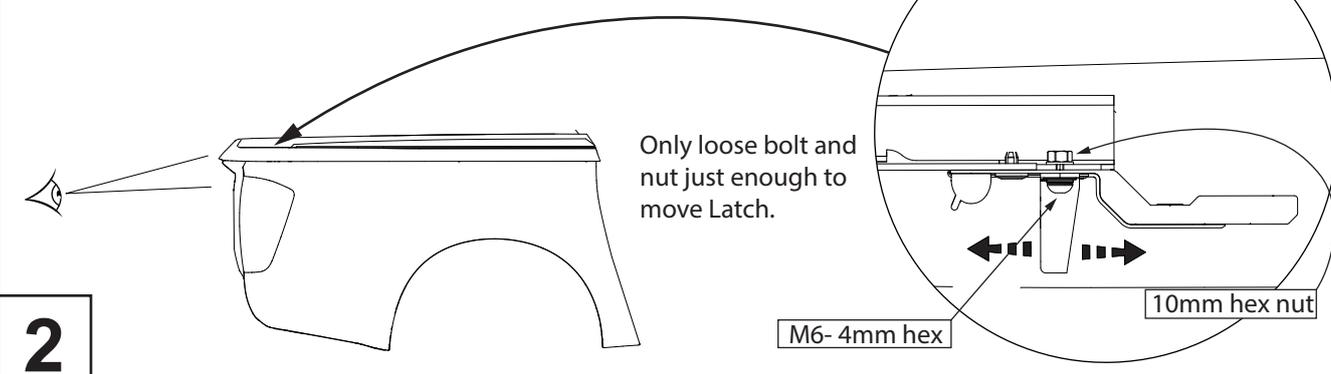
SPORTLID ADJUSTMENT SECTION

ADJUST BACKWARD AND FORWARD



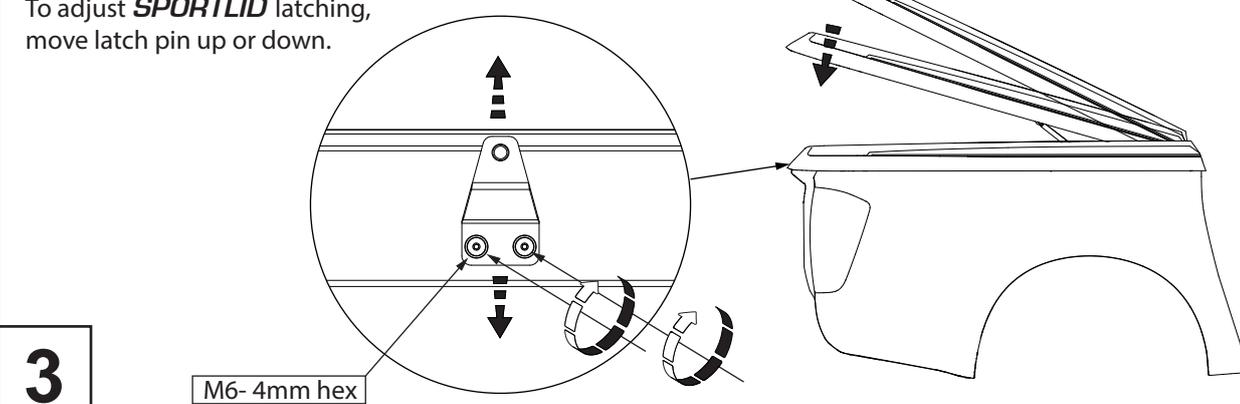
LATCH ADJUSTMENT

Only use this adjustment if step 1 did not solve the problem.



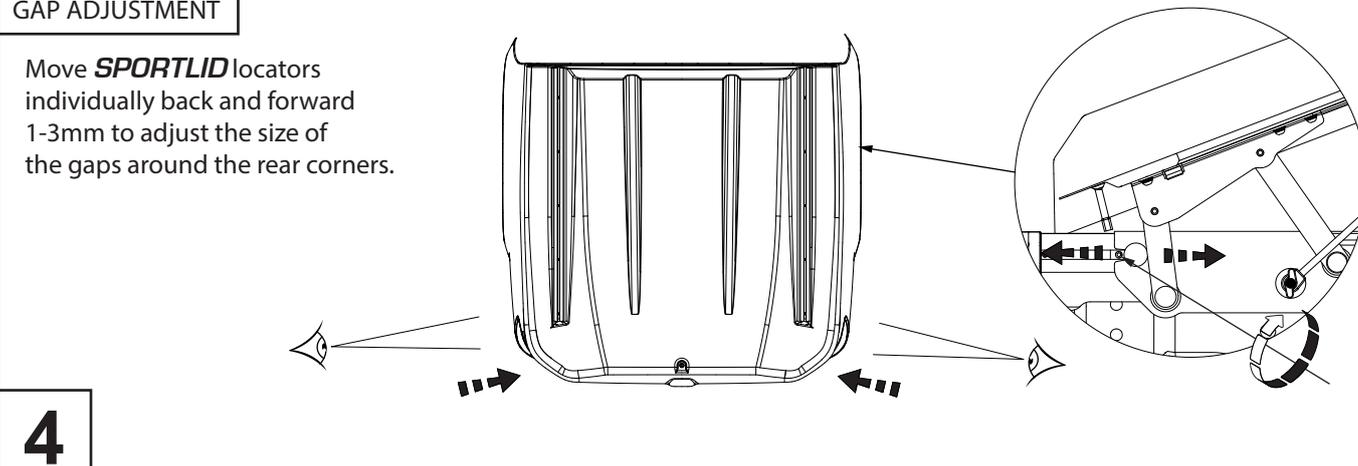
LATCHING/CLOSING ADJUSTMENT

To adjust **SPORTLID** latching, move latch pin up or down.



GAP ADJUSTMENT

Move **SPORTLID** locators individually back and forward 1-3mm to adjust the size of the gaps around the rear corners.



Fitting Kit Number	Manufacturer	Model Type	Year	Stockist	Cab Size	Product	Revision	Date	Page
K428	Toyota	Hilux	2015	General Use	DC	SLT	1	19/01/16	8 of 8